

Work Order ID 134630

Thursday, July 16, 2015 7:27:41 AM

134630

OFFSHORE

Page 1

Item ID: D206-628-034 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407
 Start Date: 7/13/2015 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/13/2015 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: JUL 16 2015 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Document Control	0.00							
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-034 CHG 003								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

*Pruct
parts returned to stock
16-06-14*

JUL 21 2015

① JA

~~5006 01 7111~~

JUL 18 2015

JUL 21 2015

Work Order ID 134630

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Item ID: D206-628-034

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/13/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

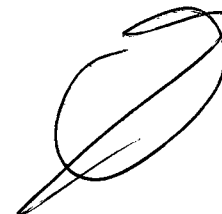
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-034								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									



U 160614

Picklist Print

Thursday, July 16, 2015 7:27:44 AM

Work Order ID: 134630

134630

Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A		Purchased	No			110	Each	1,427.000	3	3			
AN3C4A									**	JA			
Bolt													

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

20

122814

20

FP001

907

M132551

907

ST350

500

M132317

500

AN4C14A

Purchased

No

110

Each

38.0000

8

8

AN4C14A

Bolt

JA

JUL 16 2015

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

25

118706

20

123021

5

ST344

13

M132240

13

13 8

Picklist Print

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Work Order ID: 134630

134630

Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 1.00

Required Qty: 1.00

AN4C15A

Purchased

No

110

Each

42.0000

4

4

AN4C15A

Bolt

**

J.A

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

10

120360

10

ST343

32

M132189

7

M132680

25

~~128936~~

D2731-3

Manufactured

No

110

Each

25.0000

4

4

D2731-3

Mounting Lug

**

J.A

DAS
27
9-89

Location

Loc Qty

Loc Code

ST520

21

123541

1

132000

20

ST538

4

126661

4

D2732

Manufactured

No

110

f

465.7895

2

2

D2732

Rubber Cushion (Sper foot)

3.00" long

cut 8x 3"

8x 2732-030

15-07-16

long

Per Kit

Location

Loc Qty

Loc Code

ST412

310.2894736

117118

310.289474

ST639

155.5

117118

155.5

3.00" long

D2842-042

Manufactured

No

110

Each

0.0000

1

1

D2842-042

Step Assembly RH, 206 Float

**

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Shop Packet Print

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Work Order ID: 134630

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Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 1.00

Required Qty: 1.00

D2844-1

Manufactured No

110

Each

16.0000

2 2

D2844-1

Arm

DAS
27
9-89

ST
359

Location

ST352

Loc Qty

16

Loc Code

**

J.A

DAS
6
9-89

D2844-3

Manufactured No

110

Each

8.0000

1 1

D2844-3

Arm

DAS
27
9-89

ST
359

Location

ST352

Loc Qty

8

Loc Code

**

J.A

DAS
6
9-89

D3394-041

Manufactured No

110

Each

29.0000

4 4

D3394-041

Lug

DAS
27
9-89

ST
359

Location

ST528

129578

134002

ST538

126662

Loc Qty

25

5

20

4

4

Loc Code

**

J.A

JUL 16 2015

DAS
6
9-89

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Work Order ID: 134630

134630

Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

798.0000

12

12

MS21043-4

Nut

**

J.A



Location

Loc Qty

Loc Code

FG	40	
104603	40	
GA	212	
m128798	212	
ST260a	400	
m132536	400	
ST304	146	
m128818	47	
m131697	9	
m132382	90	

DAS
27
9-89

302

NAS1149C0363R

Purchased

No

110

Each

352.0000

3

3

NAS1149C0363R

Washer

**

J.A

JUL 16 2015



Location

Loc Qty

Loc Code

FP001	75	
114742	75	
GA	149	
m130673	149	
ST271	128	
122441	3	
m130673	125	

DAS
27
9-89

264

J.A

~~JUL 16 2015~~

Picklist Print

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Work Order ID: 134630

134630

Parent Item: D206-628-034

D206-628-034

Parent Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015

Required Date: 7/13/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

2,127.000

24

24

NAS1149C0432R

WASHER

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

1948

m125807

476

m131467

1472

ST271

179

m126221

24

m131452

155

24

J.A

NAS1515H3

Purchased

No

110

Each

438.0000

3

3

NAS1515H3

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

10

123301

10

GA

38

m129521

38

ST266

390

m128635

7

m131697

383

3

J.A

NAS1515H4L

Purchased

No

110

Each

104.0000

24

24

***NAS1515H4L ***

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

22

103691

2

m132189

20

ST266

82

m132189

82

24

J.A

JUL 16 2015

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JUL 21 2015

5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-
ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				(4)	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G
Date: 11.02.25

Thursday, July 16, 2015 7:27:41 AM

134630

OFFSHORE

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Heli-Access-Step™ RH - High Gear, Float Compatible 407

Start Date: 7/13/2015 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 7/13/2015 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MCS Date: JUL 16 2013 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
-----------------	---------------------

N/A Rev N/A

A handwritten signature in black ink, appearing to be "S. P." or similar, written over a horizontal line.

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PPP D206-628-034 CHG 003

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control